



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0114-25
Job Sheet 167630



Part No: SK145-0114-25

Job Qty: 3 ea

Part Name: Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/3/17

Job Tracking No:

Due Date: 11/10/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		11/9/17	0.00	0.00	Start Up Machining		
100	Doosan	3 pcs		11/10/17	0.00	5.71	Doosan		
110	QC	3 pcs		11/10/17	0.00	0.00	QC2		
120	QC	3 pcs		11/10/17	0.00	0.00	QC8		
130	Packaging	3 pcs		11/10/17	0.00	0.00	Packaging3 GA		
140	QC21-SA	3 Ea		11/10/17	0.00	0.00	QC21		

Part Op Descriptions: 100 - Machine as per folio F FOLIO REV: _____ DWG REV: _____ Deburr

DAS
21
9-09

NOV. 3 0 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M17-4-R0.750	1	16	0	0

Part Specifications

Specifications could not be found.

M137762

Plex 11/3/17 9:18 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S014196

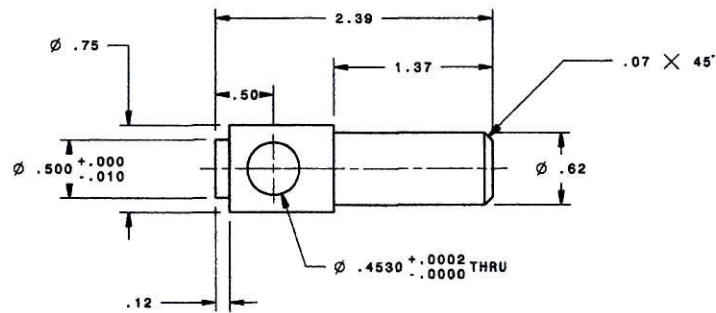
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



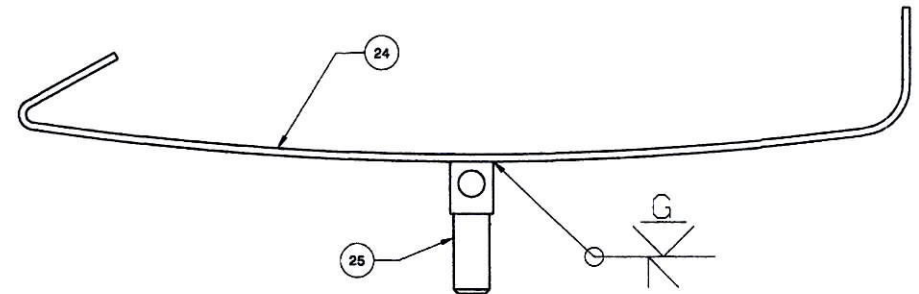
Fitting

PART NO: SK145-0114-25
Revision:
Operation: Start up Operation
Change No:

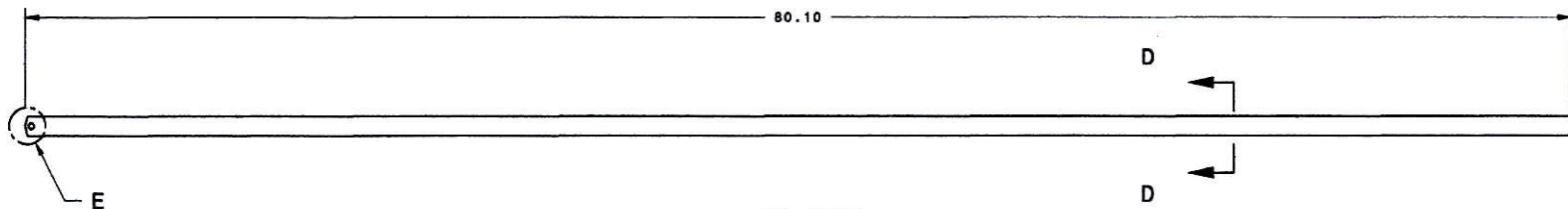
Mfg Date: 11/27/17
Job No: 167630



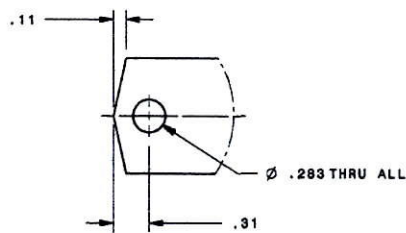
-25 FITTING



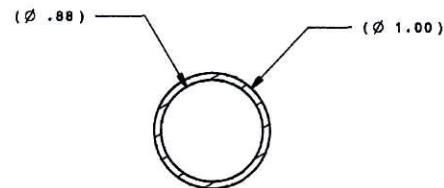
02 HOOK WELDMENT
SCALE: 1:2



-20 TUBE
SCALE: 1:8



DETAIL E



VIEW D-D

THE TECHNICAL DATA AND DESIGNS DISCLOSED
HEREIN ARE THE EXCLUSIVE PROPERTY OF AIRBUS
HELICOPTERS, INC. AND/OR CONTAIN PROPRIETARY
RIGHTS OF OTHERS AND ARE NOT TO BE USED
FOR FABRICATION OF PARTS WITHOUT PRIOR
WRITTEN CONSENT OF AIRBUS HELICOPTERS, INC.

AIRBUS

CAGE	DWG NO	REV
3GSZ1	SK145-0114	A
SIZE B	SCALE: 1:1	CATIA
		SHEET 3 OF 4



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: M17-4-R0.750 Revision: 17-4 Round Bar .750														
100	Receive Ft	M137762-199	167630	10 ft	0	M137762	MAT029	Bin	Stock	10/24/2017	.			
Operation Totals:		1		10	0									
Part Totals:		1		10	0									
Totals:		1		10	0									

Plex 1/8/2018 9:10 AM Dart.Boucher.Sylvie